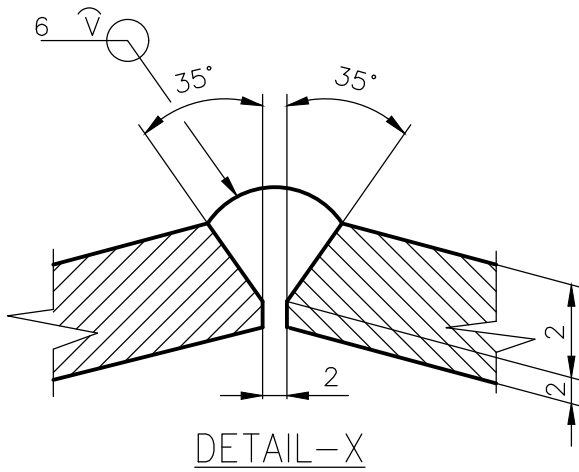
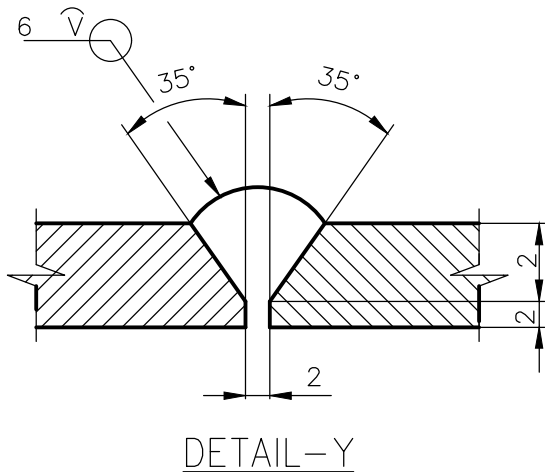
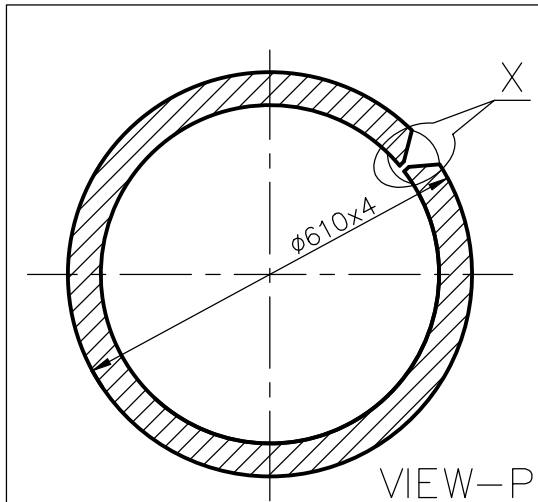
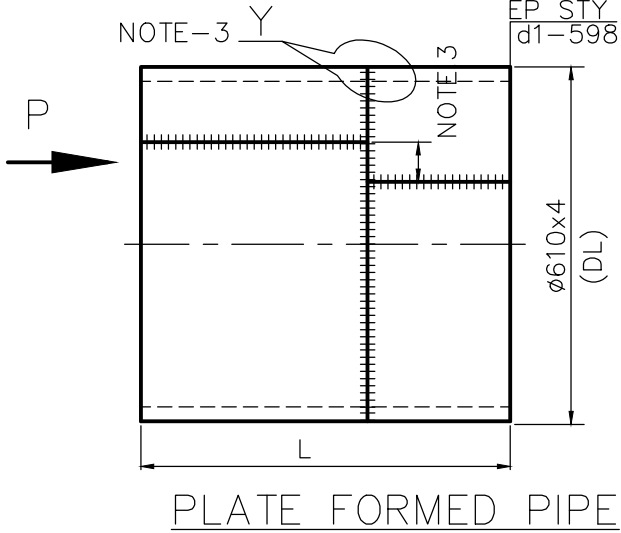
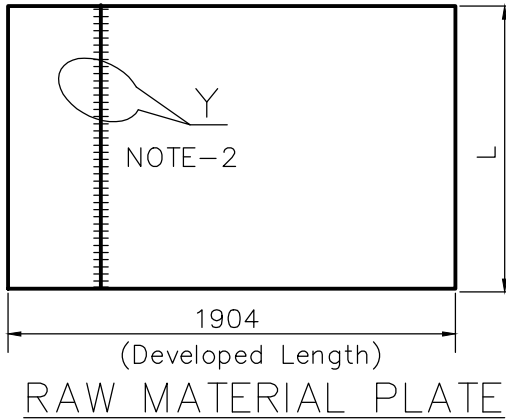


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375573-999-80-3

DRAWING No



NOTES: -

- 1 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH SURFACE FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC. FULL PENETRATION OF WELDS TO BE ENSURED.
- 2 IF SINGLE PLATE OF GIVEN SIZE IS NOT AVAILABLE, THEN TWO PLATES (MAXIMUM) CAN BE JOINED TO BUILD UP THE DEVELOPED SIZE AND ROLLED AS SHOWN.
- 3 SUITABLE STAGGERING OF LONGITUDINAL WELD JOINTS IS TO BE DONE, IF PIPE LENGTH HAS TO BE BUILT UP.
- 4 WELD JOINTS ARE TO BE RADIOGRAPHED AS PER APPLICABLE QP.
- 5 SPIDER ARRANGEMENT HAS TO BE WELDED AT THE ENDS AFTER EDGE PREPARATION. REFER DWG.NO. 4-80-999-93078

04	04	PLATE PL.4x1904xL=160	3-80-655-35573	---	ASTMA182 GR.F316L	C	9	747
03	03	PLATE PL.4x1904xL=156	3-80-655-35573	---	ASTMA182 GR.F316L	C	9	504
02	02	PLATE PL.4x1904xL=912	3-80-655-35573	---	ASTMA182 GR.F316L	C	55	566
01	01	PLATE PL.4x1904xL=213	3-80-655-35573	---	ASTMA182 GR.F316L	C	12	977
VAR NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT.	QTY.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE, MADRAS

DRN	NAME E.PYRIA	SIGN -sd-	DATE 27.02.19	NO OF ITEMS
CHD	SARAVANAN.C	-sd-	27.02.19	
APPD	KVR	-sd-	27.02.19	

DEPT. CODE	GRADE OF UN TOL. DIM C/M/F	SCALE N.T.S	WEIGHT (Kg). ----	NAME OF ORIGINAL ORGANISATION ----	ITEM No.
TITLE PLATE FORMED PIPE (OD610x4)	CARD CODE U 01	DRAWING No. 3-80-655-35573	REV 00		